

Outline:

- Carrier tape packing, suitable for SMT process.
- Low DCR and excellent current handling.
- Magnetically shielded construction.
- In addition to the standard versions of inductors shown here custom inductors are available to meet your exact requirements.

Features:

- Environmental: RoHS, Reach compliant ,Halogen free.
- Weight: 0.08g.
- Moisture Sensitivity: Level (MSL) 1 (unlimited floor life at <30°C/85% relative humidity).
- Operating temperature range: -40°C~+125°C (including coil's self temperature rise).
- Storage temperature range: -40°C~+125°C.

Application:

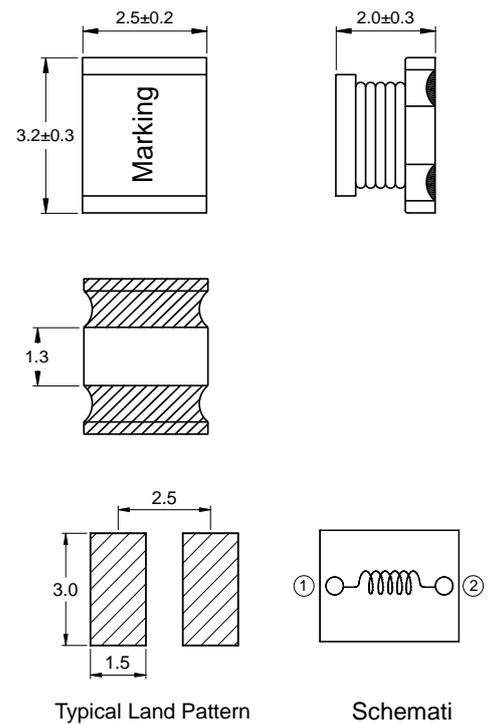
- Ideally used in Notebook PC, LCD T, Game machine STB.
- buck converter, network communication equipment, and etc.



1 Electrical Characteristics

Part No.	Inductance (μH)※1	D.C.R. (m Ω)		Isat (A)※2	Irms (A) ※3
		Typ.	Max.		
SPE322520-1R2M	1.20±20%	58.4	70.1	3.20	1.79
SPE322520-2R2M	2.20±20%	84.1	101	2.50	1.51
SPE322520-3R3M	3.30±20%	118	142	2.00	1.26
SPE322520-4R7M	4.70±20%	142	170	1.60	1.13
SPE322520-6R8M	6.80±20%	216	259	1.45	0.92
SPE322520-8R2M	8.20±20%	253	304	1.25	0.85
SPE322520-100K	10.0±10%	378	454	1.15	0.70
SPE322520-120K	12.0±10%	418	502	1.05	0.67
SPE322520-150K	15.0±10%	546	655	0.95	0.56
SPE322520-180K	18.0±10%	614	737	0.90	0.54
SPE322520-220K	22.0±10%	847	1016	0.75	0.46
SPE322520-270K	27.0±10%	953	1144	0.70	0.44
SPE322520-330K	33.0±10%	1060	1272	0.65	0.42
SPE322520-390K	39.0±10%	1197	1436	0.60	0.39
SPE322520-470K	47.0±10%	1604	1925	0.55	0.33
SPE322520-560K	56.0±10%	1851	2221	0.50	0.32
SPE322520-680K	68.0±10%	2036	2443	0.45	0.30

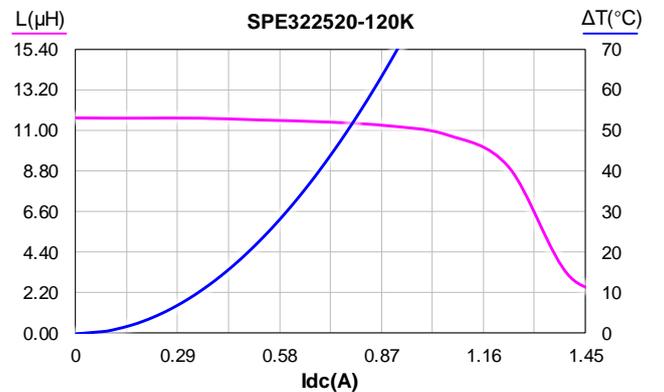
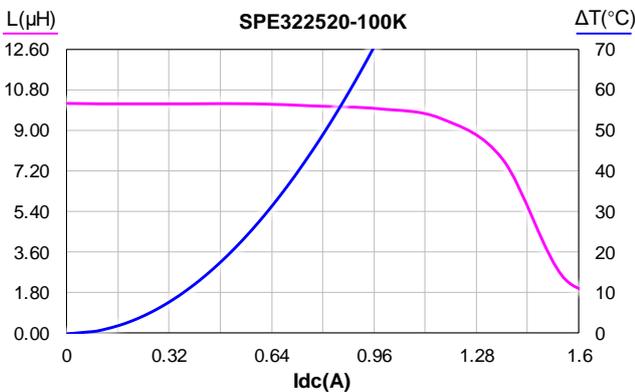
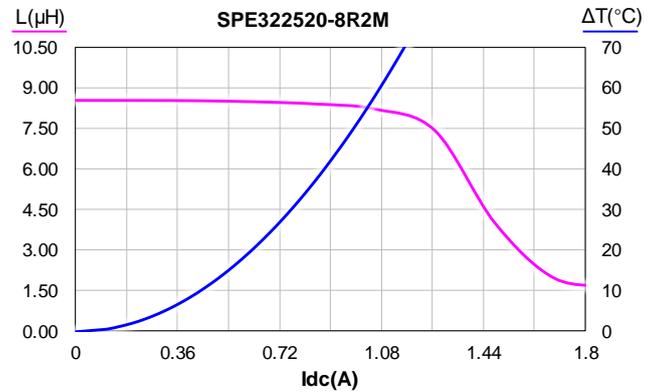
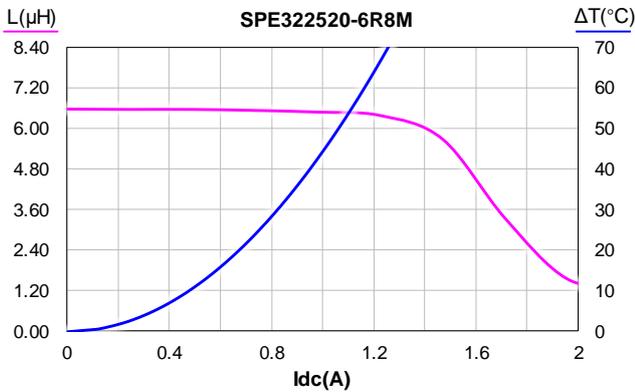
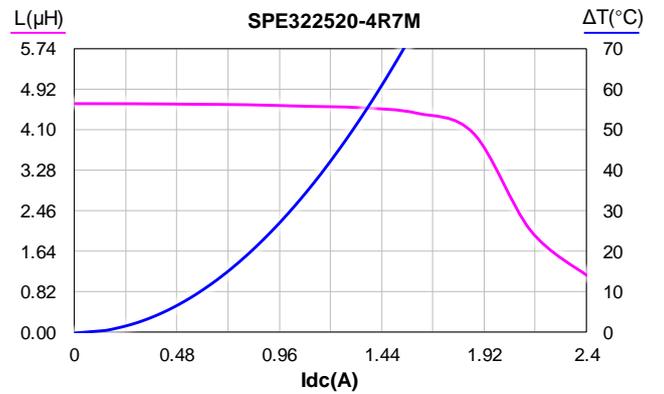
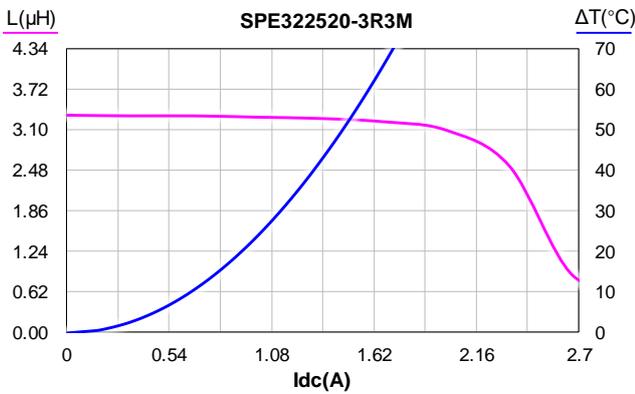
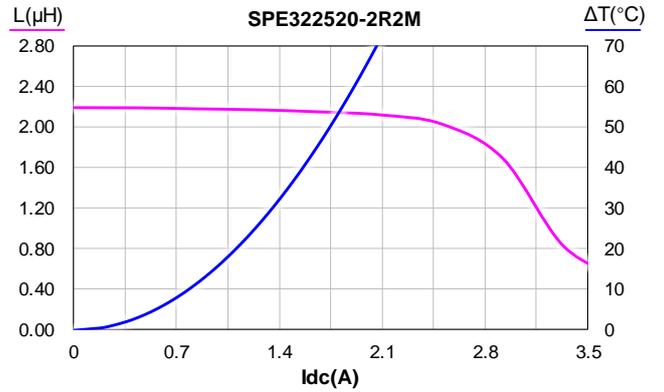
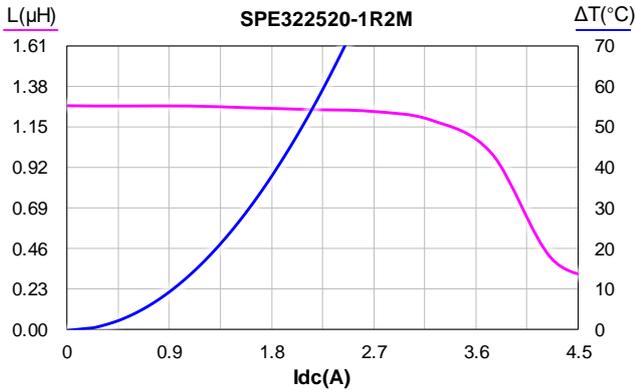
2 Product Dimensions (mm)

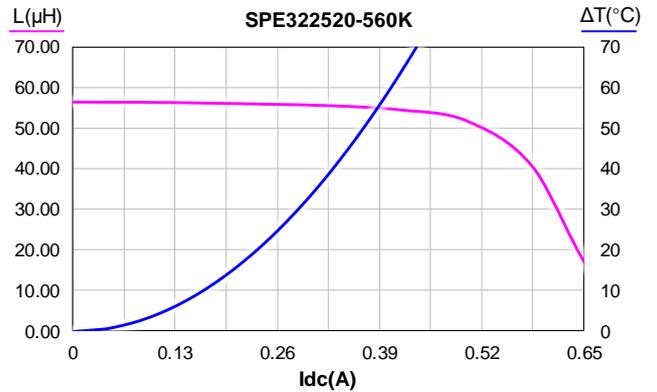
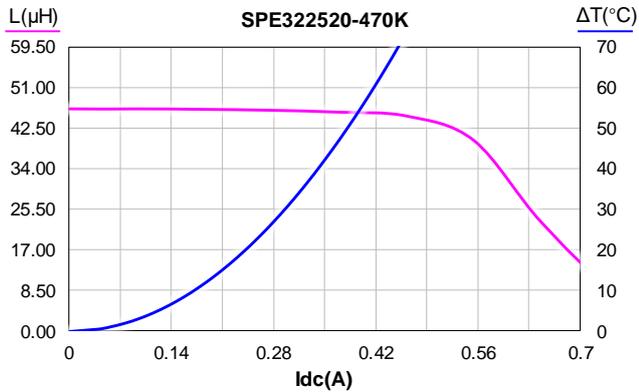
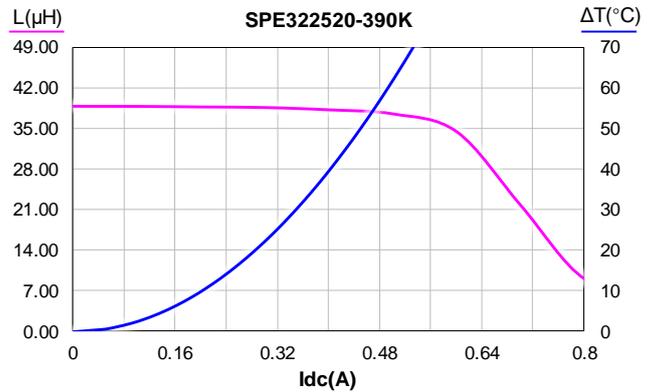
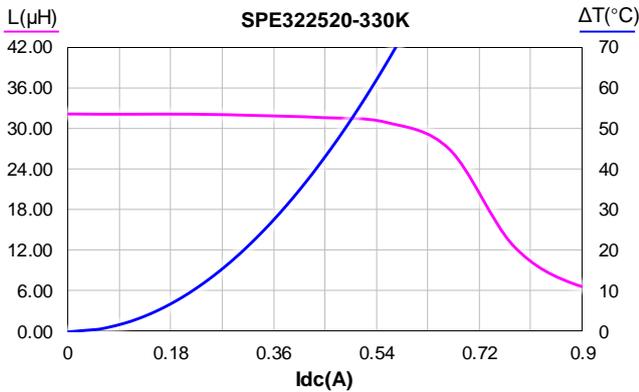
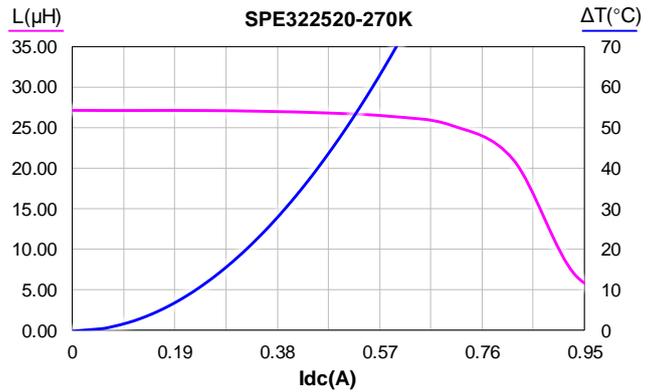
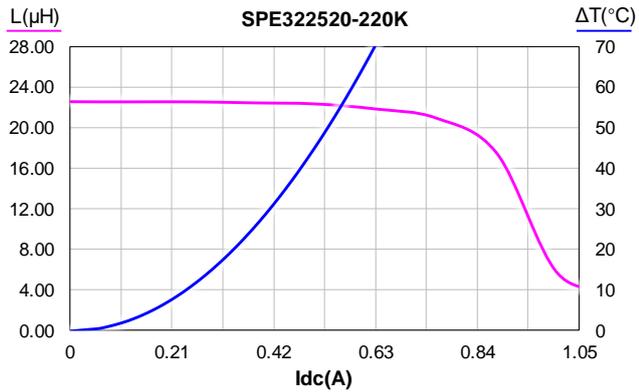
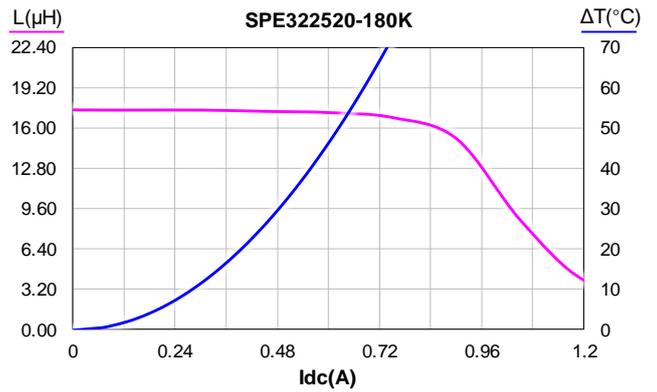
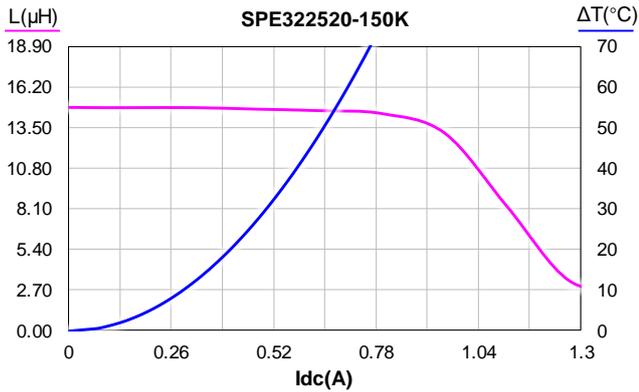


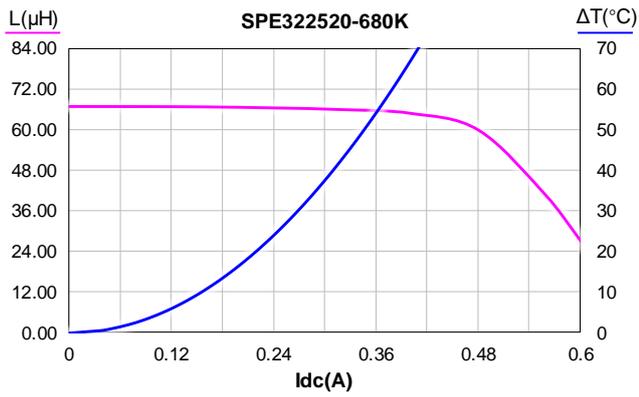
All data is tested on 25°C ambient temperature

- ※1 Inductance measure condition at 1kHz, 0.25V.
- ※2 Saturation current: the actual value of DC current when the inductance decrease 20% of its initial value.
- ※3 Temperature rise current: the actual value of DC current when the temperature rise is $\Delta T40^\circ\text{C}$ ($T_a=25^\circ\text{C}$).
- ※ Special remind: Circuit design, component placement, PCB size and thickness, cooling system and etc. all will affect the product temperature. Please verify the product temperature in the final application.

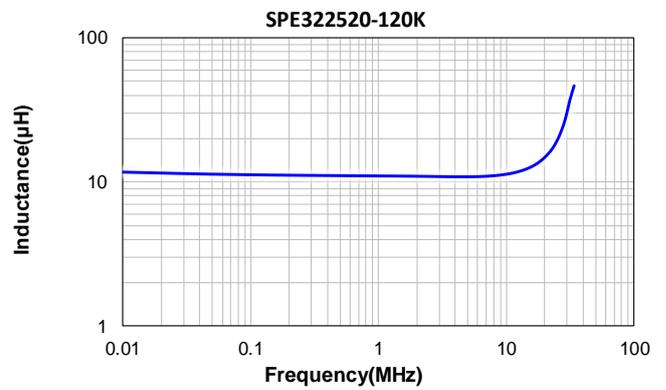
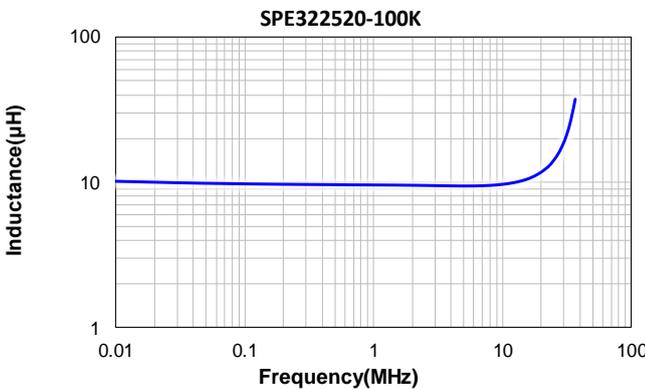
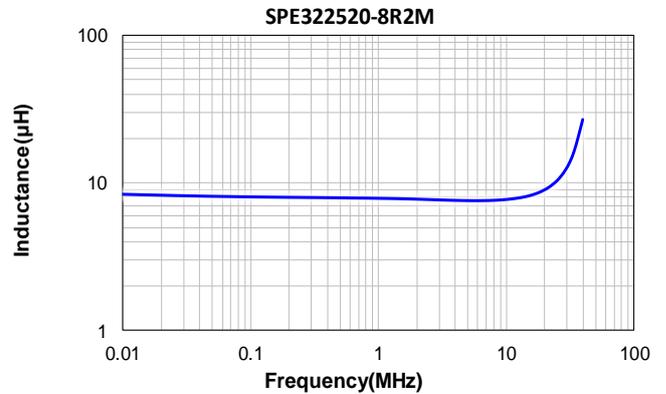
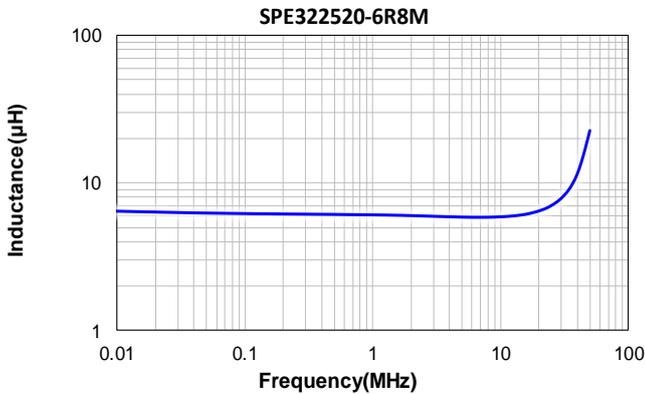
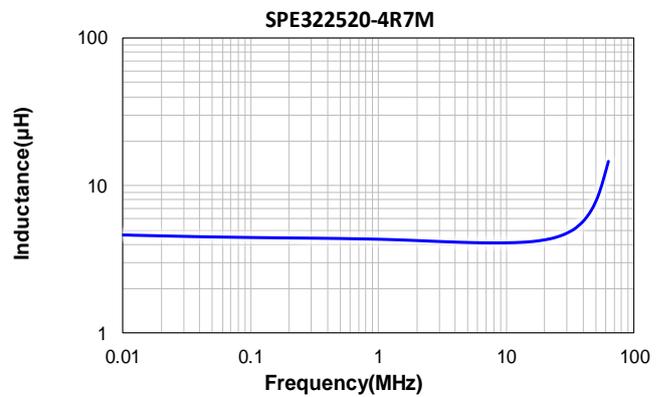
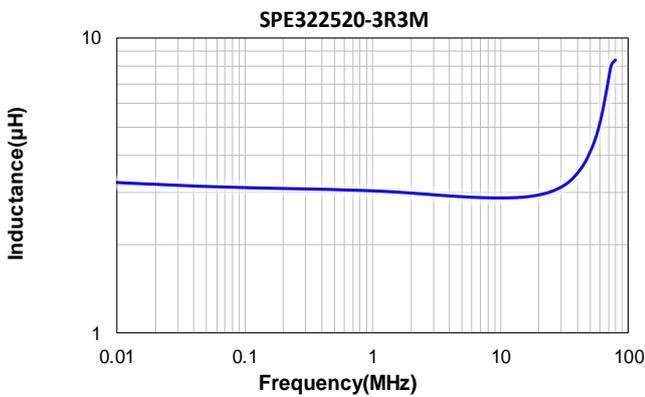
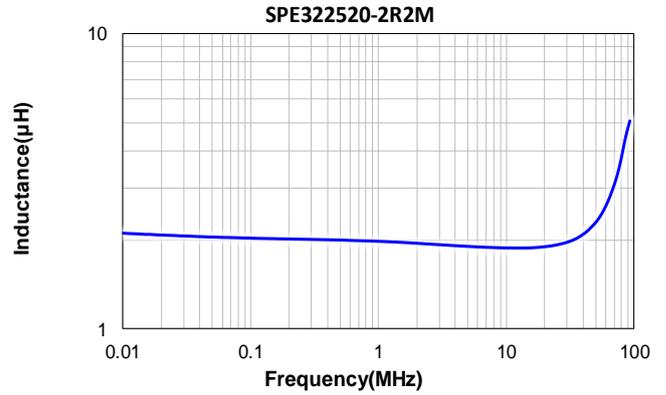
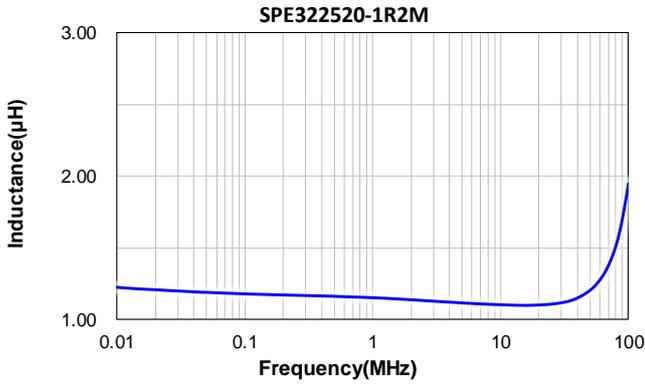
3 Saturation Current vs Temperature Rise Current Curve

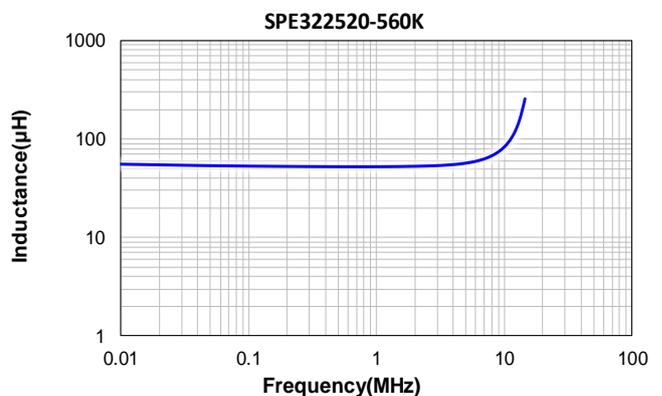
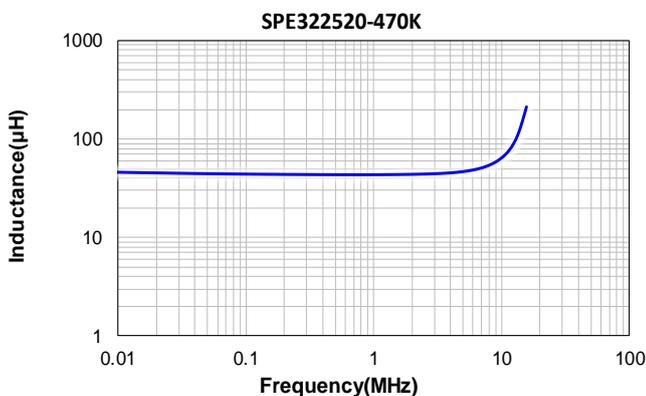
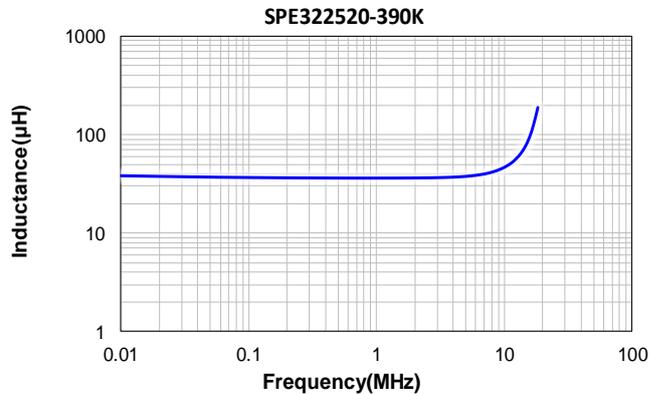
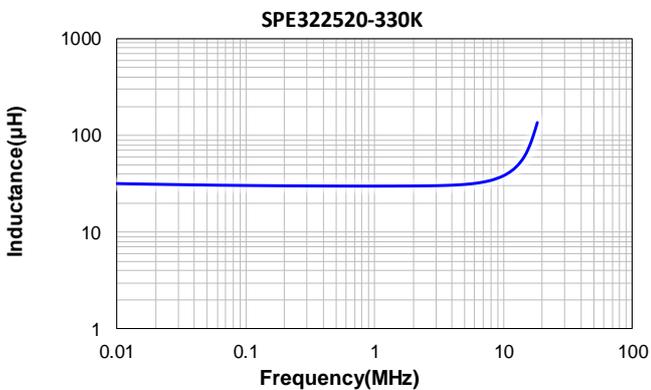
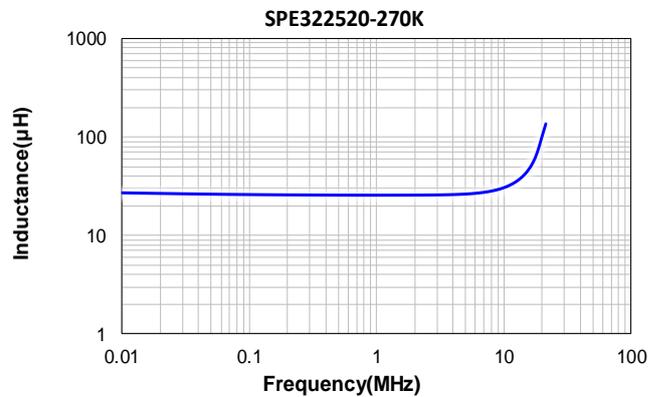
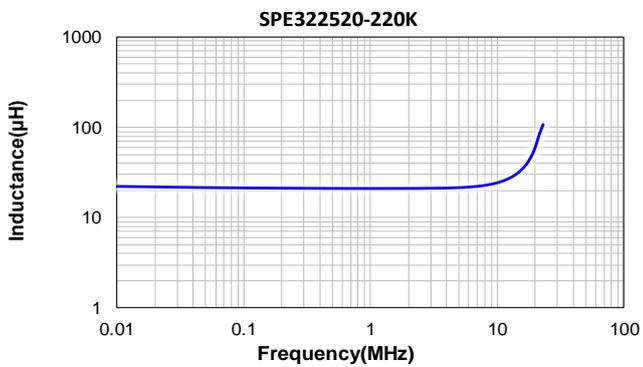
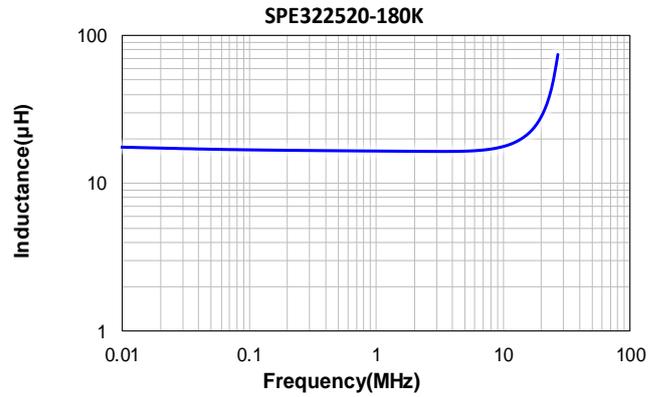
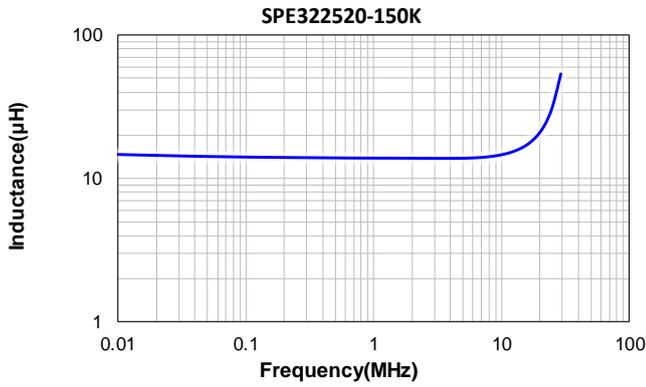


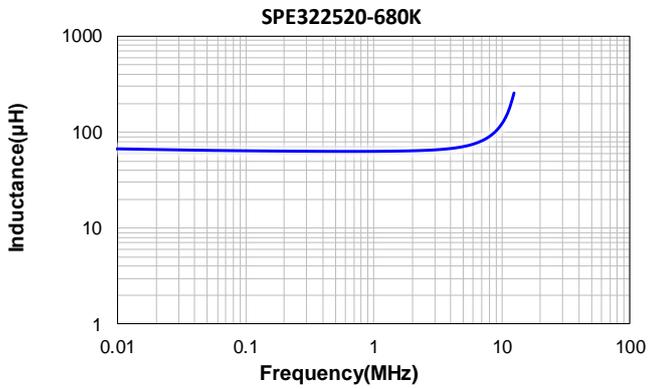




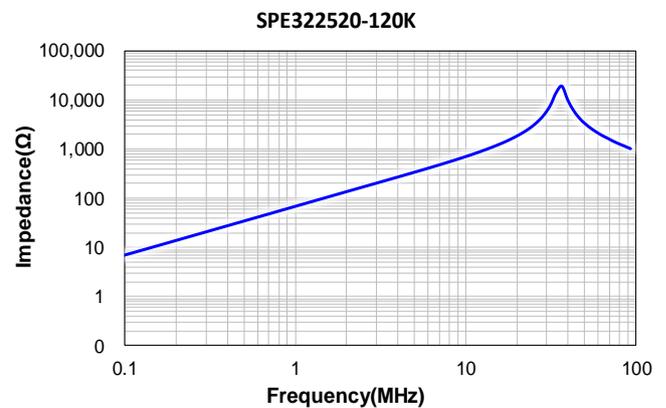
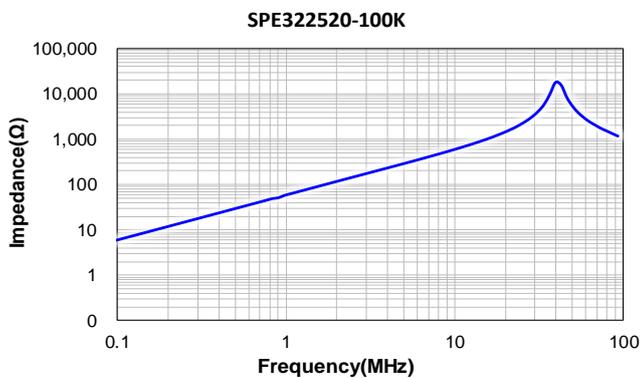
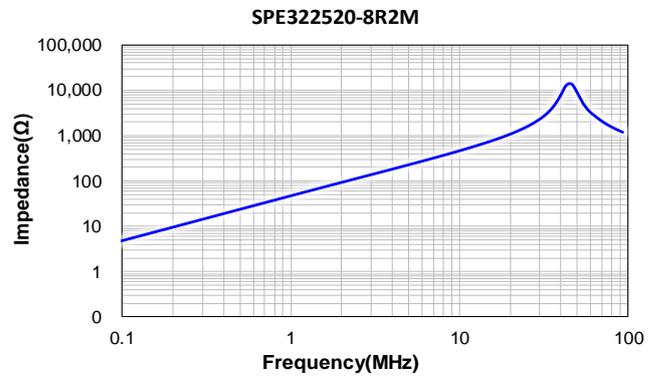
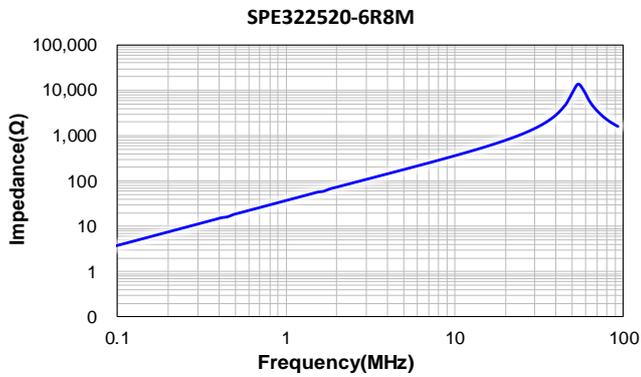
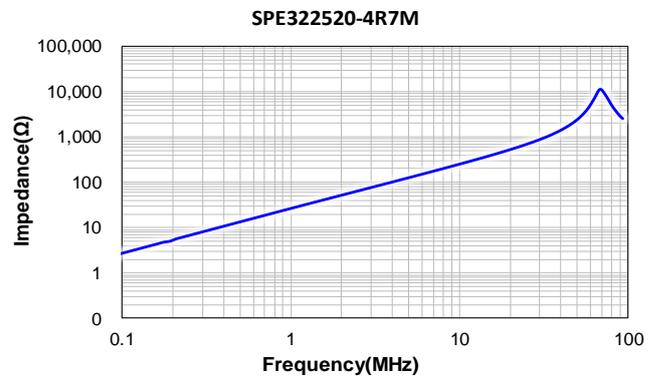
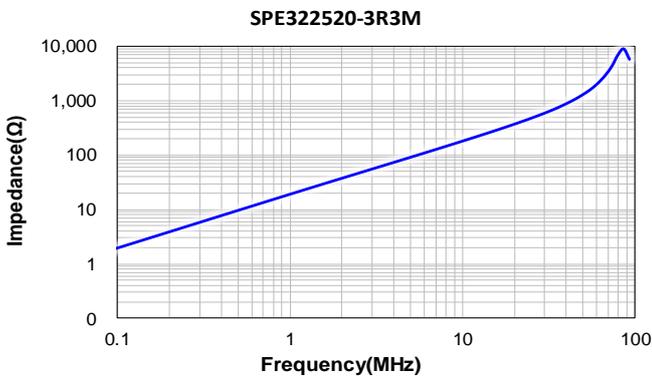
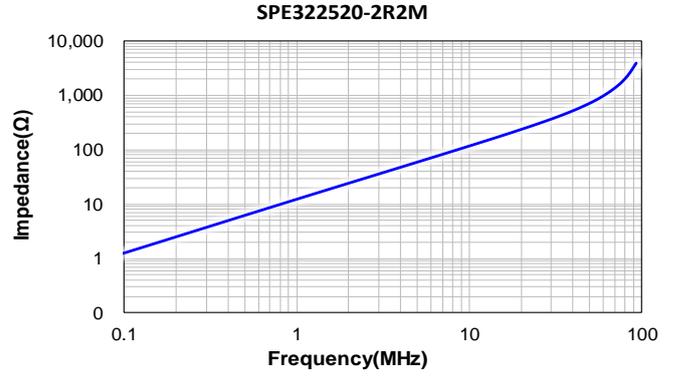
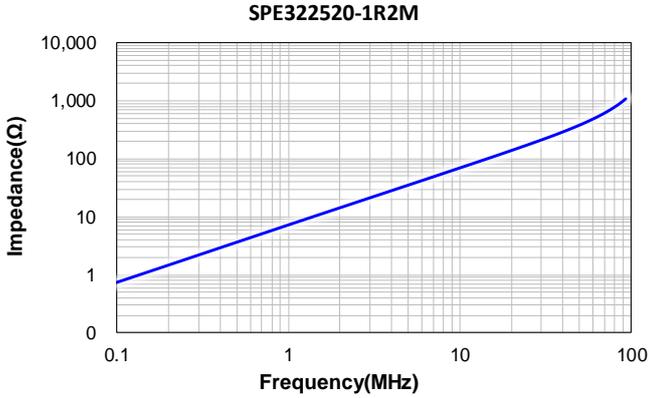
4 L vs Frequency Curve

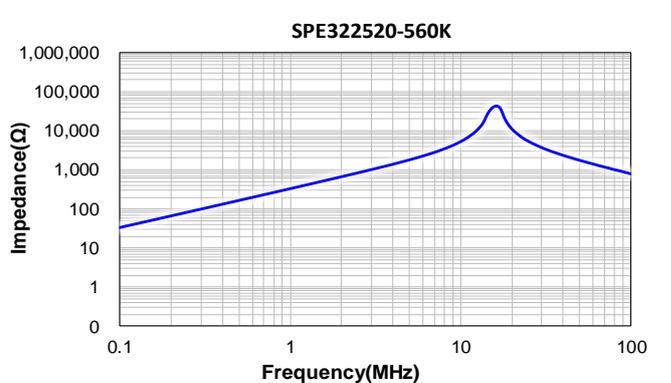
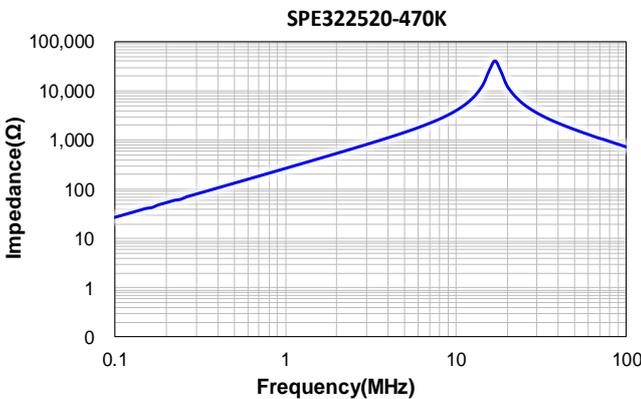
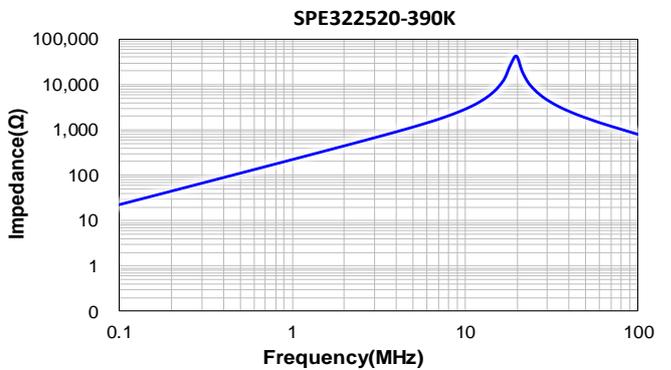
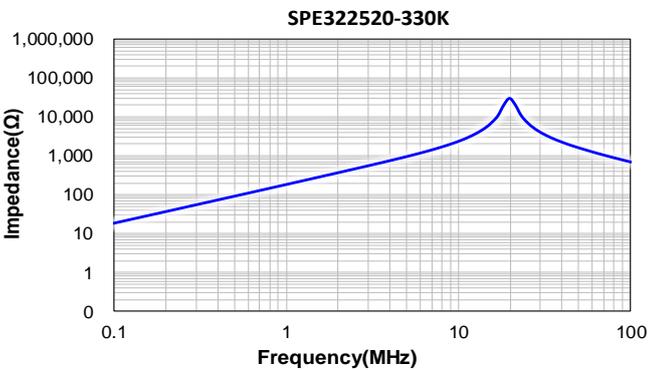
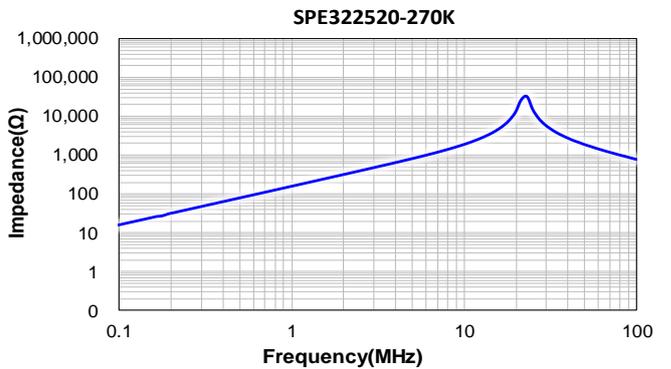
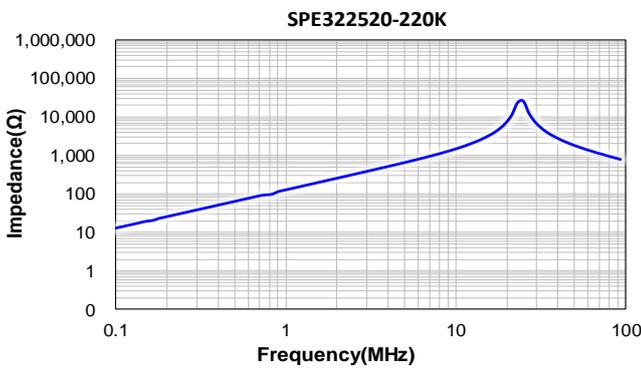
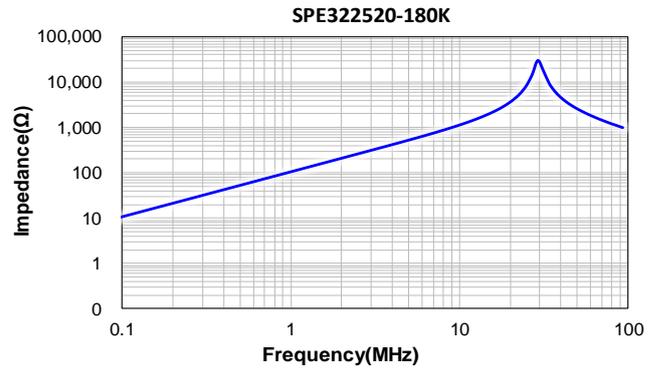
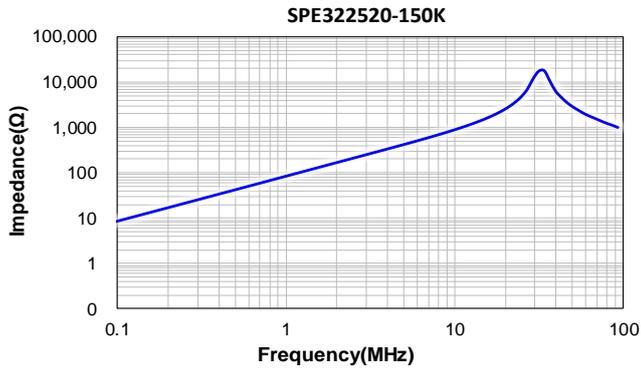


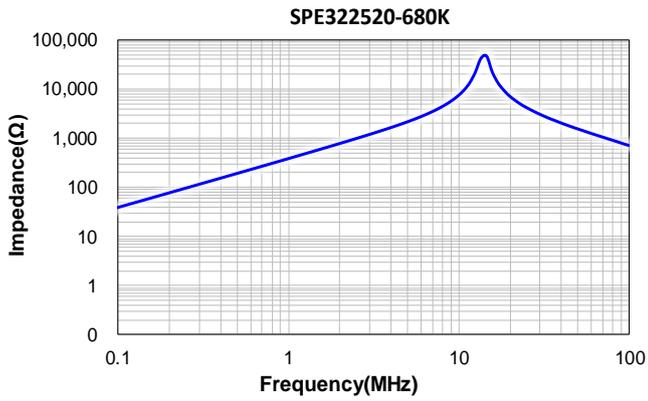




5 Impedance vs Frequency Curve

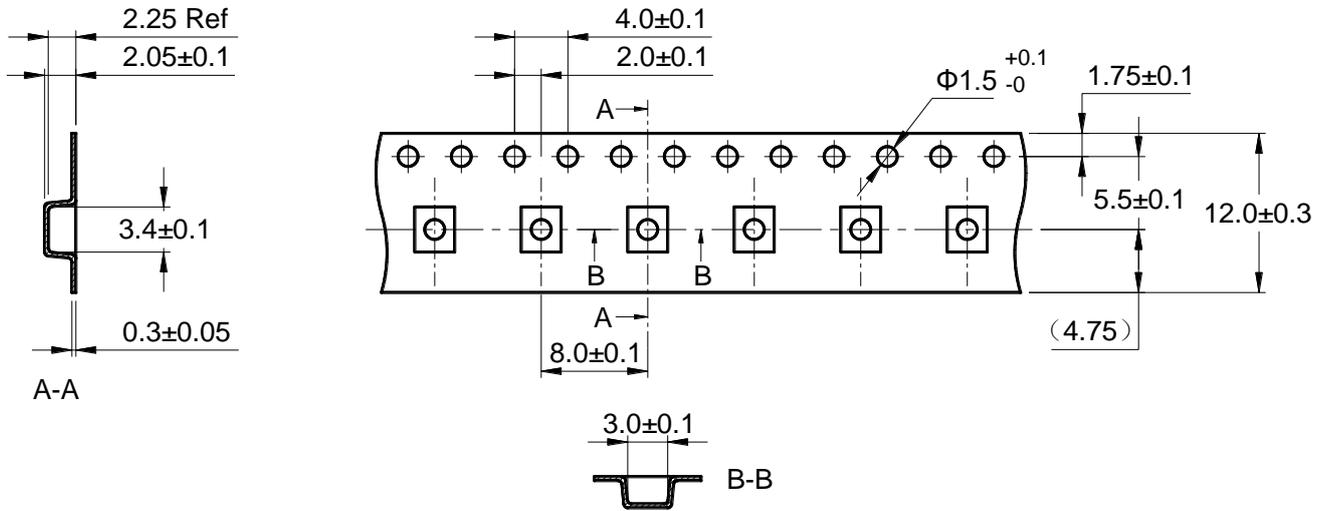






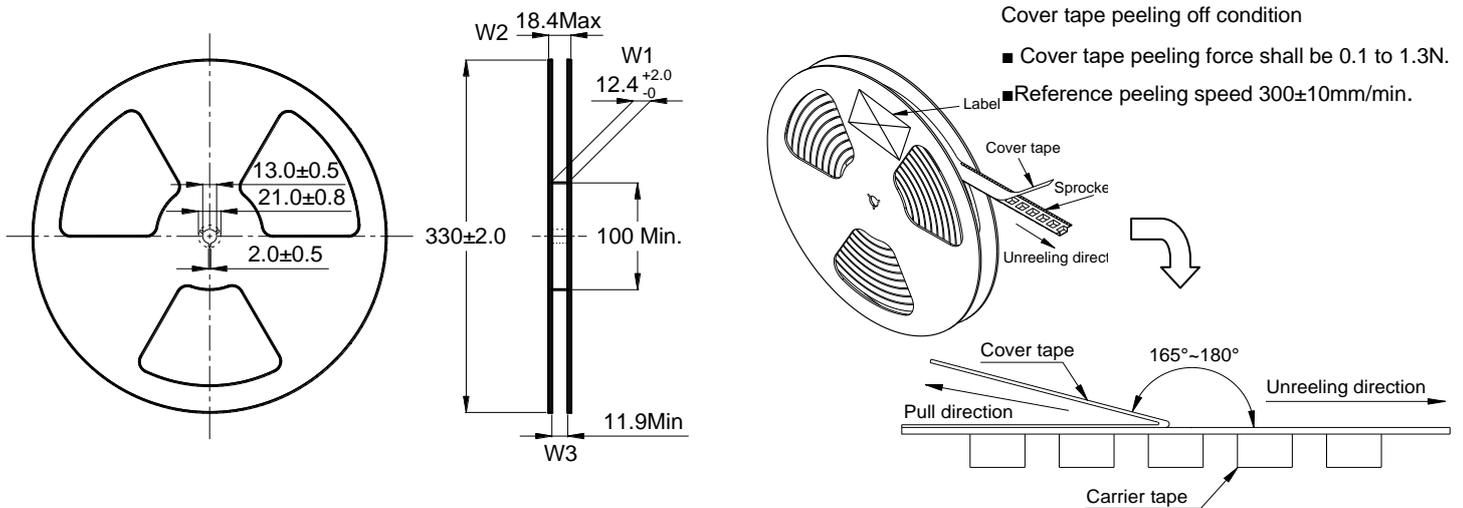
6 Packing Specification

6.1 Carrier Tape Dimensions (mm)



※ Packing is referred to the international standard IEC 60286-3.

6.2 Reel Dimensions (mm)



Cover tape peeling off condition

- Cover tape peeling force shall be 0.1 to 1.3N.
- Reference peeling speed 300±10mm/min.

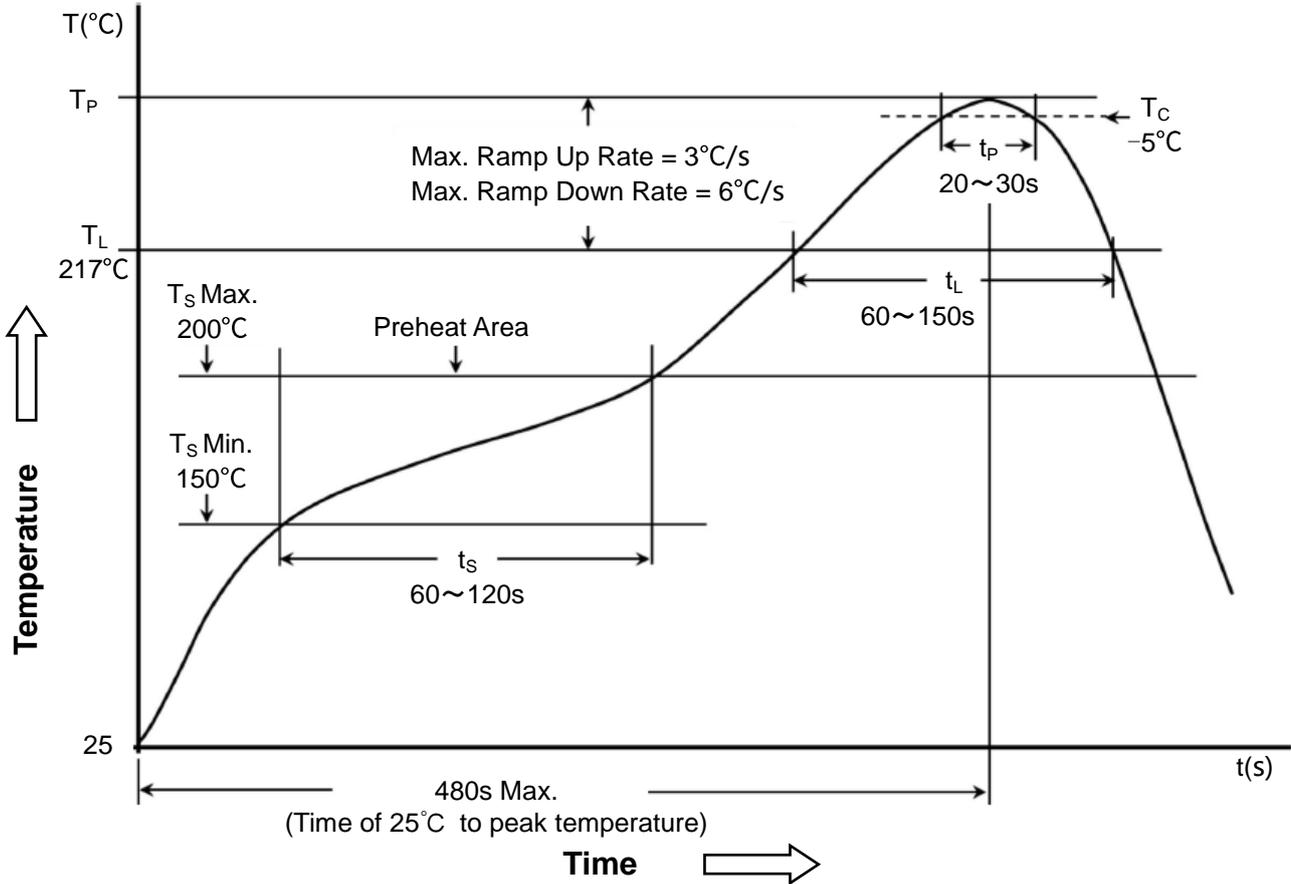
6.3 Carton Dimensions and Packing Quantity

- Inner Carton: 365×345×105mm
- Out Carton : 385×365×245mm

Product Series	Quantity / Reel	Inner Carton Quantity	Out Carton Quantity
SPE322520-Serise	3000pcs	(3000×5) = 15000pcs	(15000×2) = 30000pcs

7 Soldering Specification

7.1 Reflow Profile for SMT Components



7.2 Classification of Peak Package Body Temperature (Tp)

	Package Thickness	Package Volume		
		<350 mm ³	350~2000 mm ³	>2000 mm ³
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6~2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

※ Reflow is referred to standard IPC/JEDEC J-STD-020E.

8 Notice of use

- 8.1 Product in packing storage condition : temperature 5~40°C, RH≤70%.
If taking out for use, the remaining products should be sealed in plastic bags and preserved in accordance with the above conditions, to avoid oxidation of terminals (electrodes), affecting soldering status.
- 8.2 A storage of Codaca Electronic products for longer than 12 months is not recommended, Within other effects, the terminals may suffer degradation, resulting in bad solderability. Therefore, all products shall be used within the period of 12 months based on the day of shipment.
- 8.3 Do not keep products in unsuitable storage conditions, such as areas susceptible to high temperatures, high humidity, dust or corrosion.
- 8.4 Always handle products with care.
- 8.5 Don't touch electrodes directly with bare hands as oil secretions may inhibit soldering.
Always ensure optimum conditions for soldering.
- 8.6 When this product will be used on a similar or new project to the original one, sometimes it might be unable to satisfy the specifications due to different condition of usage.
- 8.7 This inductor itself does not have any protective function in abnormal condition, such as overload, short-circuit, open-circuit conditions, etc. Therefore, it shall be confirmed that there is no risk of smoke, fire, dielectric withstand voltage, insulation resistance, etc., or use in abnormal conditions protective devices or protection circuit in the end product.
- 8.8 Hi-Pot test with higher voltage than spec value will damage insulating material and shorten its life.
- 8.9 If using in potting compound, the magnet wire coating might be damaged, please consult with us.
- 8.10 Refrain from rinsing product. If necessary, please consult with us.
- *8.11 Codaca Electronic products without "V" prefix are qualified for industrial product requirement , and with "V" prefix are qualified for AEC-Q200, but it doesn't mean that Codaca Electronic products can absolutely meet specific industry norms and quality test standards in automotive electronics or more strict application fields . Codaca Electronic will be exempted from being responsible for the consequences of using Codaca products in automotive electronic or higher application field related to safety when without being aware of it.